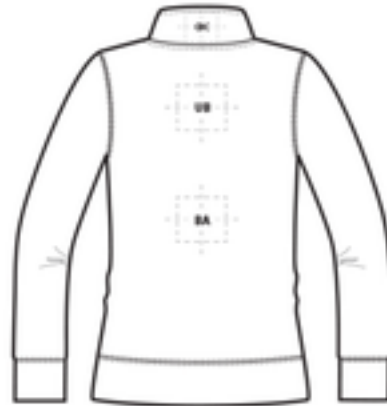


DECORATION SPEC SHEET



FRONT DECORATION DIMENSIONS

Code	Location	Dimensions	Priority
LC	Left Chest	4"H x 4"W	Primary
RC	Right Chest	4"H x 4"W	

BACK DECORATION DIMENSIONS

Code	Location	Dimensions	Priority
BA	Back	22"H x 12"W	
CBC	Collar Back Center	2"H x 6"W	
UB	Upper Back	8"H x 12"W	

SLEEVE DECORATION DIMENSIONS

Code	Location	Dimensions	Priority
FSL	Full Sleeve Left	4"H x 20"W	
FSR	Full Sleeve Right	4"H x 20"W	
LS	Left Shoulder	4"H x 4"W	
LW	Left Wrist	2"H x 2"W	
RS	Right Shoulder	4"H x 4"W	
RW	Right Wrist	2"H x 2"W	

Decoration area is dependent on garment size, decoration method and the equipment being used. Please consult your decorator or supplier.

DECORATION SPEC SHEET

DECORATION TECHNIQUES



EMBROIDERY



HEAT TRANSFERS



DTG PRINT

DETAILS ON DECORATION TECHNIQUES



EMBROIDERY

Embroidery is the art of embellishing a piece of apparel with a needle and thread or yarn creating stunning visual representations of various types of art. This is achieved by converting logos in a digitizing software and using various stitch patterns, angles, density and stitch types to create depth, movement and detail. Thread can be made from many materials. The most commonly used threads are polyester and rayon. There are also options such as metallic, cotton, nylon, silk and even Nomex thread for fire resistance. Embroidery has a very high-perceived value and is popular for use on most apparel, bags, hats, luggage, blankets and more!



HEAT TRANSFERS

A graphic, name and or number applied to a textile with a heat press. Great for quantities of any size, sports name and numbering, fashion, performance wear, print on demand programs and on-site decorating events.



DTG - DIRECT TO GARMENT PRINTING

Direct-to-garment (DTG) printing uses a specialized inkjet printer to apply water-based inks directly onto the fabric, much like a desktop printer applies ink to paper. The garment is loaded onto a platen and the print head lays down full-color, photo-quality detail in a single pass. DTG excels at intricate, multi-color designs, gradients and photographic artwork with no minimums, making it ideal for short runs, on-demand orders and complex graphics that would be costly to reproduce with other methods.